Polymer Bulletin 6, 389-393 (1982)

Spontaneous Copolymerizations of 2-Phenyl-1,3,6,2-trioxaphosphocane with α , β -Unsaturated Acids and with α -Keto Acids

Shiro Kobayashi, Mei Yu Huang*, and Takeo Saegusa

Department of Synthetic Chemistry, Faculty of Engineering, Kyoto University, Kyoto, 606, Japan

Summary

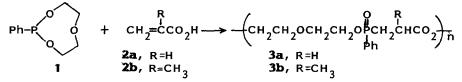
2-Phenyl-1,3,6,2-trioxaphosphocane(1), an eight-membered cyclic phosphonite, was copolymerized with α , β -unsaturated acids and with α -keto acids. The copolymerization took place above room temperature without added catalyst. The copolymerizations of 1 with α , β -unsaturated acids of acrylic and methacrylic acids(2) afforded polyphosphinates(3), alternating copolymers of 1 and 2. On the other hand, the combinations of 1 with α -keto acids of pyruvic and phenylglyoxylic acids(5) gave copolymers(6) consisting of alternating unit 6 α and α -ester unit 6 β formed via the deoxygenation of 5 by 1 ("Deoxy-Copolymerization").

Introduction

In the course of studies on the spontaneous copolymerizations proceeding via zwitterion intermediates (reviews:SAEGUSA, 1977; SAEGUSA et al, 1975; SAEGUSA and KOBAYASHI, 1978a, 1978b, and 1979) various phosphorus (III) compounds acted as nucleophilic monomers (M_N) in combination with electrophilic monomers (M_E) such as acrylic acid (SAEGUSA et al, 1976 and 1978c) and \ll -keto acids (SAEGUSA et al, 1977 and 1978c; KOBAYASHI et al, 1980a and 1980b). The present paper deals with the spontaneous copolymerizations of 2-phenyl-1,3,6,2-trioxaphosphocane(1), an eight-membered cyclic phosphonite, as M_N . 1 was combined with four kinds of M_E of acrylic and methacrylic acids(2) and of pyruvic and phenylglyoxylic acids(5). In connection with this study cationic ring-opening polymerization of 1 has been reported very recently (KOBAYASHI et al, 1981).

Results and Discussion

Alternating Copolymerization of 1 with Acrylic and Methacrylic Acids (2). The combination of 1 with 2 gave alternating copolymers of polyphosphinate(3) (Table 1). Copolymer **3a** (sample No. 2) was a transparent, hygroscopic paste-like material (molecular



^{*}On leave from the Institut of Chemistry, Academia Sinica, Beijing, China

0170-0839/82/0006/0389/\$01.00

weight=2200) soluble in polar organic solvents such as $CHCl_3$, CH_2Cl_2 , and PhCN. The structure of **3a** was determined on the basis of the following data. The ¹H NMR spectrum (CDCl₃ with TMS) of the polymer showed multiplet signals at δ 1.9-3.0 due to two methylene protons of PCH₂CH₂C(O) (4H), a signal at δ 3.3-3.8 due to two methylene protons of CH₂OCH₂ (4H), a signal

No	$M_{\rm E}$	Reaction		Polymer			
		Temp.	Time(hr)	Yield(%)	Structure	Mol.Wt.	
1	2a	r.t.	232	72	3a	1380	
2	2a	60°C	55	70	3a	2200	
3	2a	90°C	104	88	3a	2800	
4	2b	r.t.	98	41	3Ь	710	
5	2ь	90°C	13	70	3b	1440	

TABLE 1

Alternating Copolymerization of ${\bf 1}$ with Acrylic and Methacrylic Acids $({\bf 2})^{\,a}$

a) 1=2=3.0 mmol in 1 ml of PhCN

at δ 3.8-4.4 ascribable to POCH₂ and CO₂CH₂ (total 4H), and multiplet peaks at δ 7.3-8.1 assignable to aromatic protons (5H). The ³¹P NMR spectrum of the polymer (CDCl₃ with positive values downfield from H₃PO₄ external standard) exhibited a single peak at +44.4 ppm ascribable to a phosphinate structure (**3a**). The IR spectrum of the polymer (neat) showed characteristic strong bands at 1735(ester, ν' (C=O)), 1220(ν' (P=O)) 1120(ν' (C-O)) and 1040 cm⁻¹(ν' (P=O-alky1)). Anal. Calcd for (C1₃H₁70₅P. (H₂O)₀, 4)_n: C, 53.57; H, 6.16; P, 10.63. Found: C, 53.70; H, 6.02; P, 10.59.

All the above data support the alternating 1:1 structure of **3a**. Further evidence was obtained by an alkaline hydrolysis experiment of the polymer. The GLC analysis of the products

 $\begin{array}{ccc} & & & & & & & \\ \mathbf{3a} & & & & \\ \mathbf{3b} & &$

4a, R=H **4b**, R=CH₃

revealed that diethylene glycol was formed in 98% yield based on the unit structure(**3a**). In addition, white solid of salt **4a** was obtained in a quantitative yield from the reaction mixture.

Analogously **1** was subjected to copolymerize with methacrylic acid(**2b**) to give polyphosphinate(**3b**), a 1:1 alternating copolymer of **1** and **2b**. The following data supported the structure **3b**: ¹H NMR (CDCl₃ with TMS) δ 1.0-1.4 (3H, m), 1.6-3.1(3H, br m), 3.4-3.9(4H, broad singlet-like),

3.9-4.4(4H, broad singlet-like), and 7.3-8.1(5H, br m);³¹P NMR (CDC13 with external H₃PO₄) +43.1 and 43.6 ppm with equal intensity due to the presence of a chiral carbon atom; IR(neat) 1730(ν' (C=O)), 1200(ν' (P=O)), 1120(ν' (C-O)), 1030 cm⁻¹(ν' (P-Oalkyl)). The alkaline hydrolysis of the copolymer gave diethylene glycol (92% yield determined by GLC analysis) and salt **4b**.

Copolymerization of 1 with α -Keto Acids(5) Involving the Deoxygenation of the Acids. The reaction of 1 with pyruvic acid 5a at room temperature for 168 hr gave polymer 6a in 26% yield after reprecipitation with diethyl ether. 6a is a transparent, hygroscopic, waxy material (molecular weight=1500) which is consisted of phosphonic acid ester unit 6 α and α -hydroxycarboxylic acid ester unit 6B. Unit 6 α is an alternating unit of monomers 1 and 5a whereas unit 6B is produced by deoxygenation of the keto-oxygen atom of 5a with 1. Polymer 6 can be taken as a copolymer of units 6 α and 6B ("Deoxy-Copolymerization") (KOBAYASHI et al, 1980a). In the deoxygenating step 1 was oxidized to cyclic phosphonate 7.

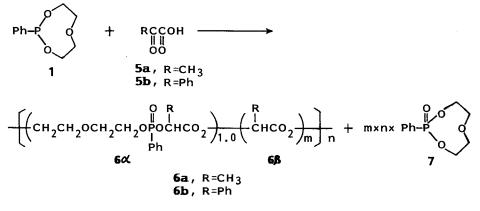


TABLE 2

Deoxy-Copolymerization of **1** with Pyruvic and Phenylglyoxylic Acids(**5**)^a

No	м _Е	Reaction		Polymer			
		Temp.	Time(hr)	Yield(%)	Structure	m-value	Mol.Wt
6	5a	r.t.	168	26	6a	0.5	1500
7	5a	60°C	51	24	6a	0.4	1330
8	5b	r.t.	48	37	6Ь	2.1	1470
9	5b	90°C	11	31	6Ь	2.3	2670

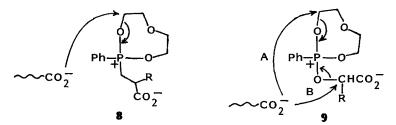
a) 1=5=3.0 mmol in 1 ml of PhCN

The structure of **6a** was determined on the basis of following data. The ¹H NMR of **6a** in CDCl₃ showed five signals at δ 1.2-1.7(4.5H, CH₃), 3.5-3.9(4H, CH₂OCH₂), 4.0-4.5(4H, POCH₂ and CO₂CH₂), 4.8-5.4(1.5H, CH), and 7.3-8.1(5H, C₆H₅). From these results of the integration the m-value in **6a** is equal to 0.5. The ³¹P NMR of **6a** in CDCl₃ showed a singlet peak at +19.7 ppm assignable to phosphonate unit **64**. The IR spectrum of the polymer showed strong bands at 1740(V(C=O)), 1220(V(P=O)), 1130(V(C-O)), and 1040 cm⁻¹(V(P-O-alky1)). From the etheral solution an oxidation product **7** was

From the etheral solution an oxidation product 7 was actually isolated (39% yield based on 1): mp 95-96°C (from CHCl₃); ¹H NMR (CDCl₃ with TMS) δ 3.2-4.8(m, 8H), 7.0-7.9(m, 5H) ³¹P NMR (CDCl₃ with H₃PO₄) +17.5 ppm. Anal. Calcd for C₁₀H₁₃O₄P : C, 52.64; H, 5.74. Found: C, 53.28; H, 5.70.

In the combination of 1 with 5b, white powdery polymer 6b was obtained, in which α -ester unit 6B was incorporated more than in copolymer 6a; m-value being >2. The ¹H NMR spectrum of sample No 8 (CDCl₃) showed peaks at δ 3.0-3.5(4H, CH₂OCH₂), 3.6-4.2(4H, CH₂OP and CO₂CH₂), 5.7-6.1(2,9, CH) and 6.9-7.5 (20.5H, C₆H₅). From the integration ratio of methylene and aromatic protons m-value of 2.1 was obtained. The ³¹P NMR of the polymer (CDCl₃) showed a peak at +19.7 ppm assignable to phosphonate unit 6 α . In addition to this main peak a small signal at +41.7 ppm was observed, whose assignment has not been made yet. In the IR spectrum of 6b the following strong bands were observed: 1750(ν C=O)), 1240(ν (P=O)), and 1030 cm⁻¹ (ν (P-O-alky1)).

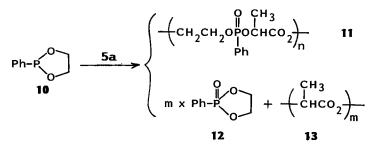
Reaction Mechanism. Copolymerization of **1** with **2** probably involves an intermediate zwitterion **8**, which is responsible



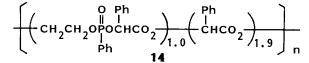
for both the initiation and propagation via the Arbuzov type reaction to yield alternating copolymer 3. In the copolymerization of 1 with 5, on the other hand, an intermediate zwitterion 9 is attacked by a carboxylate anion at the ringmethylene carbon (course A) to give an alternating unit (6 α) and at the exo-carbon of ⁺P-O-C (course B) to yield an α -ester unit (6 β) and 7 (Deoxygenation process). Course B was rather a main process (>70%). The α -ester unit constitutes etherinsoluble and ether-soluble parts of polymer 6. Therefore, the isolated yield of polymer 6 (ether-insoluble) was not high.

In relevance to the deoxy-copolymerization of 1 with 5, we examined again the previously reported copolymerization system of 2-phenyl-1,3,2-dioxaphospholane(10) and 5 (SAEGUSA et al, 1978c). The reaction of 10 with 5a in CHCl₃ at 130°C for 51 hr gave polymer in 53% yield after reprecipitation from diethyl ether (molecular weight = 1800). The isolated polymer had the

phosphonate structure **11**, an alternating structure derived from **10** and **5a** as reported previously. This combination, however,



involved the deoxygenation step to give 2-phenyl-2-oxo-1,3,2dioxaphospholane(12) and products having α -ester unit 13. Products 12 and 13 were soluble in diethyl ether and not found in the isolated polymer. The reaction of 10 with 5b in CHCl₃ at 90°C for 20 hr yielded polyphosphonate in 20% yield,



the formation of **12** being a major course. The polymer structure is given by **14** (^{31}P NMR signal=+19.8 ppm), indicating that the deoxy-copolymerization took place.

References

KOBAYASHI, S., YOKOYAMA, T., and SAEGUSA, T.: Polymer Bull. 3, 505 (1980a) KOBAYASHI, S., YOKOYAMA, T., KAWABE, K., and SAEGUSA, T.; Polymer Bull. 3, 585 (1980b) KOBAYASHI, S., HUANG, M. Y., and SAEGUSA, T.: Polymer Bull. 4, 185 (1981) SAEGUSA, T., KOBAYASHI, S., KIMURA, Y., and IKEDA, H.: J. Macromol., Sci., Chem. A9, 641 (1975) SAEGUSA, T., KIMURA, Y., ISHIKAWA, N., and KOBAYASHI, S.: Macromolecules 9, 724 (1976) SAEGUSA, T.: Angew. Chem. 89,867 (1977) SAEGUSA, T., YOKOYAMA, T., KIMURA, Y., and KOBAYASHI, S .: Macromolecules 10, 791 (1977) SAEGUSA, T. and KOBAYASHI, S.: J. Polymer Sci. Polymer Symp. 62. 79 (1978a) SAEGUSA, T. and KOBAYASHI, S.: Pure Appl. Chem. 50, 281 (1978b) SAEGUSA, T., YOKOYAMA, T., and KOBAYASHI, S.: Polymer Bull. 1. 55 (1978c) SAEGUSA, T. and KOBAYASHI, S.: J. Macromol. Sci. Chem. A13, 295 (1979)Received and accepted January 12, 1982 S